Amendments_to_the_Claims:

19-49. (Cancelled)

50. (New) A method of during the manufacture of a slider member to be used in sliding relation to an other member, forming micro-protrusions on or micro-cavities in a surface of a substrate from which is formed said slider member, in a manner to reduce sticking between said surface and the other member and to reduce entrapment of foreign particles therebetween, said method comprising:

placing said substrate in a process chamber;

supporting a mask member in front of said surface of said substrate, said mask member disposed in contact with or in proximity of said substrate surface;

irradiating fast atomic beams through said mask member onto said surface of said substrate, and thereby forming said micro-protrusions or said micro-cavities, said forming comprising controlling said irradiating such that each micro-protrusion or micro-cavity has a top or bottom surface, respectively, and a side surface, with said side surface extending at an inclusive angle of from approximately 80° to approximately 110° to an intended direction of sliding of said slider member relative to the other member and to said surface of said substrate; and

forming-a-magnetic film layer and a protective film layer on said micro-protrusions or said micro-cavities.

- 51. (New) A method as claimed in claim 50, wherein said mask member has a plurality of openings arranged in matrix-type array formed on a plate.
- 52. (New) A method as claimed in claim 51, wherein said opening is circular-shaped, oval-shaped, squire-shaped or honeycomb-shaped.
- 53. (New) A method as claimed in claim 51, wherein said opening is rhombus-shaped or hexagonal-shaped.



- 54. (New) A method as claimed in claim 50, wherein said slider member comprises a magnetic disc or a magnetic head.
- 55. (New) A method as claimed in claim 50, wherein said surface of the substrate comprises glass.
- 56. (New) A method as claimed in claim 50, wherein said irradiating comprises directing, said fast atomic beams from a beam source at an angle of incidence determined by an angle of inclination measured with respect to a rotation axis normal to said surface of said substrate, and rotating one of said beam source and said substrate about said rotation axis relative to the other of said beam-source and said substrate.
- 57. (New) A method as claimed in claim 50, wherein said irradiating comprises a first irradiation operation of irradiating said fast atomic beams through a first mask member comprising parallel wires or rods disposed adjacent to said surface of said substrate, and a second irradiation operation of irradiating said fast atomic beams through a second mask member comprising parallel wires or rods disposed adjacent to said surface of said substrate.
- 58. (New) A method as claimed in claim 50, wherein said protective layer comprises carbon, SiO₂, or ceramic material.
- 59. (New) A method as claimed in claim 50, wherein said irradiating comprises directing said fast atomic beams substantially at a right angle onto said surface of said substrate.
- 60. (New) A method as claimed in claim 50, wherein said angle is from approximately 90° to approximately 110°.

- 61. (New) A method as claimed in claim 50, wherein said angle is from approximately 80° to approximately 90°.
 - 62. (New) A method as claimed in claim 50, wherein said angle is substantially 90°.
- 63. (New) A method as claimed in claim 50, wherein said mask member comprises micro-objects dispersed on said surface of said substrate.
- 64. (New) A method as claimed in claim 63, wherein said micro-objects comprise micro-particles of powder.
- 65. (New) A method as claimed in claim 63, wherein said micro-objects are formed from at least one material selected from the group consisting of alumina, carbon, Si₃N₄, SiC, TiN, ZrO₂, MgO and synthetic resin.
- 66. (New) A method as claimed in claim 64, wherein said micro-objects are susceptible to etching by said fast atomic beams.
- 67. (New) A method as claimed in claim 64, wherein said micro-objects are not susceptible to etching by said fast atomic beams.
- 68. (New) A method as claimed in claim 50, wherein said mask member comprises a plurality of fine wire or rod members disposed adjacent said surface of said substrate.
- 69. (New) A method as claimed in claim 68, wherein said plurality of wire or rod members extend parallelly.

- 70. (New) A method as claimed in claim 68, wherein said plurality of wire or rod members are arranged to form a matrix.
- 71. (New) A method as claimed in claim 50, wherein said micro-protrusions or micro-cavities have a height or depth of approximately 10nm.
- 72. (New) A method of, during the manufacture of a slider member to be used in sliding relation to an other member, forming micro-protrusions on or micro-cavities in a surface of said slider member in a manner to reduce sticking between said surface and the other member and to reduce entrapment of foreign particles therebetween, said method comprising:

depositing a protective film layer on a substrate;

placing said substrate in a process chamber;

supporting a mask member in front of said surface of said protective film layer, said mask member disposed in contact with or in proximity of said surface;

irradiating fast atomic beams through said mask member onto said surface of said protective film layer, and thereby forming said micro-protrusions or said micro-cavities, said forming comprising controlling said irradiating such that each micro-protrusion or micro-cavity has a top or bottom surface, respectively, and a side surface, with said side surface extending at an inclusive angle of from approximately 80° to approximately 110° to an intended direction of sliding of said slider member relative to the other member.

- 73. (New) A method as claimed in claim 72, wherein said protective layer comprises carbon, SiO₂, or ceramic material.
- 74. (New) A method as claimed in claim 72, wherein a magnetic film layer is formed between the protective film layer and the substrate.

75. (New) A method of, during the manufacture of a slider member to be used in sliding relation to an other member, forming micro-protrusions on or micro-cavities in a surface of a substrate from which is formed said slider member, in a manner to reduce sticking between said surface and the other member and to reduce entrapment of foreign particles therebetween, said method comprising:

placing said substrate in a process chamber, wherein said substrate has a smooth curved sliding surface;

supporting a mask member in front of said surface of said substrate, said mask member disposed in contact with or in proximity of a portion of said substrate surface;

—irradiating fast atomic beams through said mask member onto said surface of said substrate, and thereby forming said micro-protrusions or said micro-cavities, said forming comprising controlling said irradiating such that each micro-protrusion or micro-cavity has a top or bottom surface, respectively, and a side surface, with said side surface extending at an inclusive angle of from approximately 80° to approximately 110° to an intended direction of sliding of said slider member relative to the other member.

- 76. (New) A method as claimed in claim 75, wherein said slider member comprises a magnetic head.
 - 77. (New) A method as claimed in claim 75, further comprising:

 forming a protective film layer on said micro-protrusions or said micro-cavities.